WB:LLC V-6

# U.S. DEPARTMENT OF COMMERCE NATIONAL BUREAU OF STANDARDS WASHINGTON

Letter Circular LC 525 Supersedes LC 556

### ELECTRODEPOSITION /

PUBLICATIONS BY THE STAFF OF THE NATIONAL BUREAU OF STANDARDS.

(Revised to January 7, 1941).

### I. SCOPE OF ACTIVITIES.

The principal activities of the Bureau in the field of electrodeposition are as follows:

- l. Researches upon the fundamental principles of electrodeposition.
- 2. Studies upon the quality and value of electroplated coatings and the development of specifications for use by the Government and industry.
- 3. The development of special processes and equipment required by other branches of the Government, such as the War, Navy, and Treasury Departments.
- 4. Investigation of the methods of testing electroplated products and the solutions used in electrodeposition.
- 5. Testing of electroplated metals, such as hardware and plumbing fixtures, that are purchased by the Federal Government on specifications. (Tests are not made for the general public.)
- 6. Furnishing information to the Government and the public. Requests for information in this field that are not covered by the inclosed publications will receive careful attention.

In all the above activities the Bureau cooperates directly with other Government agencies and with appropriate technical organizations, such as the American Electroplaters' Society, the International Association of Electrotypers, and the American Society for Testing Materials.

### II. SCOPE OF THIS LETTER CIRCULAR

The publications that are listed in this circular are divided into three parts.

A - Government publications on electroplating, principally from the National Bureau of Standards.

- FS Federal Specifications that include definite requirements for electroplated costings. (In certain cases, individual agencies, especially the War and Mavy Departments, have separate specifications to meet their particular needs. Information regarding such specifications may be obtained from the Office of the Quartermaster General, War Department, Washington, D. C.; or the Bureau of Supplies and Accounts, Navy Department, Washington, D.C.
- B Papers from the National Bureau of Standards that were published in outside journals, files of which are available in many libraries.

In the first column, each paper is assigned a "reference number", purely for use in the index of this circular. This number should not be included in requests addressed to the Superintenatent of Documents, but only the "serial number" and title.

For convenience, a list "C" is added, of journals and books printed in the English language, that contain information on electrodeposition.

The index contains reference to the principal subjects covered in lists A, FS, and B.

### III. PUBLICATIONS

### Government Publications:

List "A" includes in chronological order those papers published by the Government. Where the price is stated in the extreme right-hand column, the publication can be purchased from the Superintendent of Documents, Government Printing Office, Washington, D. C. The prices quoted are for delivery to addresses in the United States and its territories and possessions and in certain foreign countries which extend the franking privilege. In the case of all other countries, one-third of the cost of the publication should be added to cover postage. Remittances should be made either by coupons (obtainable from the Superintendent of Documents in sets of 20 for \$\frac{1}{2}\$.00 and good until used, or by check or money order payable to the "Superintendent of Documents, Government Printing Office" and sent to him with order. Letter Circulars are obtainable, without charge, from the Bureau. Publications marked "OP" are out of print. Files of the Jovernment publications will be found in the larger libraries.

The explanation for the serial letters used for designating the separate papers of the Bureau is as follows:

#### L.C. # 625 - # 3

- RP = "Research Paper". These are reprints of articles appearing in the "Bureau of Standards Journal of Research" (BSJ.Research) and the "Journal of Research of the 'National Bureau of Standards" (J. Research NBS), the latter being the title of this periodical since July, 1934 (volume 13, number 1).
- S = "Scientific Paper" of the National Bureau of Standards.
  From Nos. 1 to 329, inclusive, the separate papers of this series were known as reprints from the "Bulletin of the Bureau of Standards" (Bul.BS). Subsequently, from Nos. 350 to 572, the separates were known as reprints from the "Scientific Papers of the Bureau of Standards" (Sci.Pap.BS). This series was superseded by the "Bureau of Standards Journal of Research" in 1928.
- T = "Technologic Paper" of the National Bureau of Standards.

  Nos. 1 to 202 were issued each independent of the other with individual pagination. Later they were assembled to make the first 15 volumes of this series, and subsequent separates were given volume pagination. (Tech. Pap.BS). This series was superseded by the "Bureau of Standards Journal of Research" in 1925.
- C = "Circular" of the National Buresu of Standards.
- LC = Mimeographed "Letter Circular of the National Bureau of Standards".
- PHR = Public Health Reports, issed by the U.S. Public Health Service, Federal Security Agency.

## LIST "A" Published by the Government

Ref.	Title	Year	Series	Price
1.	Relation between composition and density of aqueous solutions of copper sulfate and sulfuric acid, Holler, H.D. and Peffer, F. L. Bul.BS 13, 273 (1916-17)	1916	s 275	OP
2	Black nickel plating solutions, Hogaboom, G. B., Slattery, T. F., and Ham, L.B. Tech. Pap.BS <u>15</u> (1921).	1921	T 190	OP
3	Zinc cyanide plating solutions, Blum W., Liscomb, F.J., and Carson, C.M. Tech.Pap.BS 15 (1921).		T 195	OP

Ref.	Title	Year	Ser	ies	Pri	ice
14	Electrodeposition of chromium from chromic acid baths, Haring, H.E. and Barrows, W.P. Tech.Pap.BS 21, 413 (1926-27).	1927	T 3	546	15	c.
· 5	Health hazards in chromium plating, Bloomfield, J.J. (Public Health Service) and Blum, W. Public Health Reports 43, 2330 (1928).	1928	PHR 124		5	C •
6	Reflecting power of beryllium, chromium, and several other metals, Coblentz, W.W. and Stair, R. BSJ Research 2, 343 (1929).	1929 .	RP	39	OF	
7	The spotting of plated or finished metals, Barrows, W.P. BSJ Research 2, 1085 (1929).		RP	72	10	С.
g	Throwing power in chromium plating, Farber, M.L. and Blum, W. BSJ.Research 4, 27 (1930).	1930	RP	131	OĪ	)
9	Conductivity and density of chromic acid solutions, Moore, H.R. and Blum, W. BS J.Research 5, 255 (1930).		RP	198	OF	
10	Copper electrotyping, Cir. 35 387 (1930)		C	387	10	С.
11	Addition agents in copper electrotyping solutions, Hull, R.O. and Blum, W. BS J. Research 5, 767 (1930).		RP	228	5	С.
12	The making of mirrors by the deposition of metal on glass, Cir. BS 389 (1931).	1931	C	389	10	С.
13	The resistance of chromium-plated gages to wear, Herschmann, H. K. BS J. Resear 6, 295 (1931).	ch	RP	276	10	С.
11+	Dimensional changes in the manufacture of electrotypes, Bekkedahl, N. and Blum, W. BS J.Research <u>6</u> 829 (1931)		RP	308	10	С.
15	Purification and analysis of alkali cyanides, Thompson, M.R. BS J. Research 6, 1051 (1931).		RP	323	5	С.

Ref		Year	Series	Price
16	The porosity of electroplated chronium coatings, Blum, W., Barrows, W.P., and Brenner, A. BS J. Research 7, 607 (1931)	1931	RP 368	10 c.
17			RP 384.	OP .
18	The structure of the chromic acid plating bath. The theory of chromium deposition, Kasper, C. ES J. Research 9, 353 (1932).	1932	RP 476	OP
19			RP 511	5 c.
20	The deposition of chromium from solutions of chromic and chromous salts, Kasper, C. BS J. Research <u>11</u> , 515 (1933)		RP 604	5 c.
21	Protective value of nickel and chromium plating on steel, Blum, W., Strausser, P.W.C., and Brenner, A. J. Research NBS 13, 331 (1934).	1934	RP 712	10 c.
22	Accelerated tests of nickel and chromium plating on steel, Strausser, P.W.C., Brenner, A., and Blum, W. J. Research NBS 13, 519 (1934).		RP 724	5 c.
23	Mechanism of chromium deposition from the chromic acid bath, Kasper, C. J. Research N3S 14, 693 (1935).	1935	RP 797	OP
24	Mesle's chord method for measuring the thickness of metal coatings, Blum, W. and Brenner, A. J. Research NBS 16, 171 (1936).	1936	RP 866	5 c.
. 25	Corrosion-protective value of electrodeposited zinc and cadmium coatings on steel, Blum, W., Strausser, P.W.C., and Brenner, A. J. Research NBS 16, 185 (1936).		RP 867	OP
26	Rapid electrodeposition of iron from ferrous chloride baths, Kasper, C. J. Research NBS <u>18</u> , 536 (1937).	1937	RP 991	5 c.

Ref.	Title	Year	Series	<u>Price</u>
27	Magnetic method for measuring the thickness of nickel costings on non-magnetic base metals, Brenner, A. J. Research NBS 18, 555 (1937).	1937	RP 994	10 c.
28	Magnetic method for measuring the thickness of non-magnetic coatings on iron and steel, Brenner, A. J. Research NBS 20, 357 (1938).	1938	.RP 1081	5 c.
29	Salt spray test, Mutschler, W.H., Buzzard, R.W., and Strausser, P.W.C. July 1, 1938.		LC 530	free
30	Dropping tests for measuring the thickness of zinc and cadmium coatings on steel, Brenner, A. J. Research NBS 23, 387 (1939).	1939	RP 1240	10 c.
31	Methods of measuring pH in alkaline cyanide plating baths, Thompson, M.R. J. Research NBS 24, 423 (1940).	1940	RP 1291	. 5.c.
32	Outdoor exposure tests of electroplated nickel and chromium coatings on steel and nonferrous metals, Blum, W. and Strausser, P.W.C. J. Research NBS 24, 443 (1940).		RP 1293	5 c

LIST "FS"
Federal Specifications Relating to Electroplating.

Federal Specifications may be obtained by sending the list price (not stamps) to the Superintendent of Documents, Government Printing Office, Washington, D. C. DO NOT send money to the National Bureau of Standards.

Ref.	Title	Plating Reference	Series	Date .	Price
201	Bolts, lag; steel(lag- screws)	Zine, cadmium	PF-B-561	8/27/37	5 с,
202	Hardware; builders' (nontemplate	Nickel, chromium on non- ferrous metals. Nickel, chromium, zinc, on steel	FF-H-101 (super- seded by FF-H-106 111 116a 121a)		OP

Ref.	Title	Plating Reference	Series	Date	Price
	Hardware, builders!; Locks and lock-trim	Nickel, chromium on non-ferrous metals. Nickel, chromium, zinc, cadmium on steel.	FF-H-106		5 c.
203a	Hardware, builders'; Door-closers.	as above	FF-H-121a	4/12/37	5 c.
204	Hardware, builders'; shelf, and miscell- aneous	Nickel, chromium on non- ferrous metals. Nichel, Chromium, zinc, cadmium on steel	FF-H-111	8/19/30	10 c.
205	Hardware, builders'; hinges		FF-H-115a	2/10/37	10 c.
206	Hardware and fit- ings, (for) lava- tory partitions and inclosures	Nickel, chromium on brass and bronz	FF-H-136 e	10/29/36	5 с.
207	Turnbuckles ca	dmium on	FF-T-791	1/28/36	5 c.
208	Salts; nickel(for) electroplating and electrotyping	steel. Nickel sulfate Nickel ammonium sulfate. Nickel chloride.	0-8-61	5/27/30	5 c.
220	Tableware; silver- plated	Silver plating	RR-T-51a	6/5/34	5 c.
231	Outlet boxes; steel, cadmium or zinc coated, with covers and accessories.	Cadmium, zinc on steel	W-0-821a	6/10/37	5 c.

Ref.	Title	Plating Reference	Series	Date	Price
232	Conduit; steel, rigid, zinc-coated	Zinc on steel.	WW-0-581a	5/7/35	5 c.
233	Plumbing fixtu <b>re</b> s; (for) land use.	Nickel; chrom- ium on brass and bronze. Zinc on steel.	WW-P-541a	3/30/40	) 15 c.
234	Tubing, electrical metallic	Zinc on steel	WW-T-806a	1/8/35	5 c.
235	Unions; brass or bronze, 250 lbs.	Nickel, chrom- ium on brass	WW-U-516	12/5/33	5 c.
236	Valves, radiator; air, thermostatic (gravity steam heating systems)	Nickel,chrom- ium on brass	WW-V-151	4/23/37	'5 c.

LIST "B"
Outside Publications (available only in libraries).

Ref.	Title	Year
301	Preliminary studies in the deposition of copper in electrotyping baths, Blum, W., Holler, H.D., and Rawdon, H.S. Trans. Am. Electrochem. Soc. 30, 159 (1916).	1916
302	Factors governing the structure of electrodeposited metals, Blum, W. Trans. Am. Electrochem. Soc. 36, 213 (1919).	1919
303	Lead plating from fluoborate solutions, Blum, W., Liscomb, F.J.; Jencks, Z., Bailey, W.E. Trans. Am. Electrochem. Soc. 36, 243 (1919).	
301t	The embrittling effects of cleaning and pickling upon earbon steels, Langdon, S.C. and Grossman, M.A. Trans.Am.Electrochem.Soc. 37, 543 (1920).	1920
305	The use of fluorides in solutions for nickel deposition, Blum, W. Trans. Am. Electrochem.Soc. 32, 459 (1921).	1921
306	The structure and properties of alternately electrodeposited metals, Blum, W. Trans. Am. Electrochem. Soc. 40, 307 (1921).	
307	The electrodeposition of lead-tin alloys, Blum, W. and Haring, I.E. Trans. Am. Electrochem. Soc. 40, 287 (1921).	

Ref. No.	Title	Year
308	The electrolytic reproduction of engraved printing plates, Blum, W. and Slattery, T. F. Chem. & Met. Eng. 25, 320 (1921).	1921
309	The acidity of nickel depositing solutions, Thompson, M.R. Trans. Am. Electrochem. Soc. 41, 333 (1922).	1922
310	The effect of impurities in nickel salts used for electrodeposition, Thompson, M.R. and Thomas, C.T. Trans. Am. Electrochem. Soc. 42, 79 (1922).	
311	The influence of the base metal on the structure of electrodeposits, Blum, W. and Rawdon, H.S. Trans. Am. Electrochem. Soc. 44, 305 (1923).	1923
312	Current distribution and throwing power in electrodeposition, Haring, H.E. and Blum, W. Trans.  Am. Electrochem. Soc. 44, 313 (1923).	
313	The effect of iron on the electrodeposition of nickel, Thompson, R.R. Trans. Am. Electrochem. Soc. 44, 359 (1923).	
314	The crystalline form of electrodeposited metals, Blum, W. and Rawdon, H.S. Trans. Am. Electrochem. Soc. 44, 397 (1923).	
315	Recent progress in electroplating and electroforming, Blum, W. Trans. Am. Electrochem. Soc. 45, 187 (1924).	1924
316	Nickel anodes, Thomas, C.T. and Blum, W. Trans. Am. Electrochem. Soc. 45, 193 (1924).	
317	Electroplating worn machine gun barrels, de Svenshni- koff, W.W. and Haring, H.E. Army Ordnance 5, 503 (1924).	
318	Conductivity of nickel depositing solutions, Hammond, L.D. Trans. Am. Electrochem. Soc. 45, 219 (1924).	
319 320	Fluorine determination in nickel depositing solutions, Hammond, L.D. Ind. Eng. Chem. 16, 938 (1924). Throwing power, cathode potentials and efficiencies in	
)20	nickel deposition, Haring, H.E. Trans. Am. Electro- chem. Soc. 46, 107 (1924).	
321	Principles and operating conditions of chromium plating, Haring, H.E. Chem. & Met. Eng. 32, 692 (1925).	1925
322	Electrolytes and ionogens, Blum, W. Trans. Am. Electrochem. Soc. 47, 123 (1925).	
323	The nickel plating of zinc and zinc-base die-castings, Thompson, M.R. Trans. Am. Electrochem. Soc. 47, 163 (1925).	
324	Teaching principles of electrodeposition, Blum, W.	
325	J. Chem. Educ. 2, 556 (1925). The protective value of nickel plating, Thomas, C.T. and Blum, W. Trans. Am. Electrochem. Soc. 48, 69 (1925).	

Ref.	Title .	Year
326 327 328 329	Note on the protection of iron by cadmium, Rawdon, M.S. Trans. Am. Electrochem. Soc. 49, 339 (1926). A simple method for measuring polarization and resistivity, Haring, M.E. Trans. Am. Electrochem. Soc. 49, 417 (1926) Future trands in electrochemistry, Blum, W. Ind. & Eng. Chem. 18, 1028 (1926). Acid zinc plating baths, Thompson, M.R. Trans. Am. Electrochem. Soc. 50, 193 (1926).	1926
350 331	Protection against corrosion by means of metallic coatings, Blum, W. J. Chem. Educ. 4, 1477 (1927). The protective value of nickel plating (supplemental observations), Thomas, C.T. and Blum, W. Trans. Am. Electrochem. Soc. 52, 271 (1927).	1927
332 333 334	Principles of electrolytic studies on corrosion, Blum, W. and Rawdon, H.S. Trans. Am. Electrochem. Soc. 52, 403 (1927). Electroplating (In the automobile industry), Blum, W. Ind. Eng. Chem. 19, 1111 (1927) Note on the crystal structure of electrochem. Soc. 52, 301 (1927).	
335 336 337 338	Nichel electrotyping solutions, Blum, W. and Winkler, J.H. Trans. Am. Electrochem. Soc. 53, 419 (1928). The properties of graphite used in electrotyping, Winkler, J. H. and Blum, W. Trans. Am. Electrochem. Soc. 53, 435 (1928). Colloids in the electrodeposition of metals, Blum, W. Colloid Symposium, p. 301. Mechanical applications of chromium plating, Elum, W. Mech. Eng. 50, 927 (1928).	1928
339	The measurement of pH in nickel plating solutions, Blum, W. and Dekkedahl, N. Trans. Am. Electrochem. Soc. 55, 291 (1929).	1929
.340 341	The production of electrolytic iron printing plates, Thomas, C.T. and Blum, W. Trans. Am. Electrochem. Sod. 57, 59 (1950).  Applications of chromium plating in the graphic arts, Blum, W. Typothetae Bul. (November 10, 1930).	1930
342a 342a 343	Adhesion of electroplated costings, Blum, W. Metals & Alloys 2, 57 (1931). The titration of free cyanide in copper baths, Thompson, M.R. Month. Rev. Am. Electroplaters' Soc. 13, (May, 1931).  Cyanides in metallurgy, Thompson, M.R. Trans. Electrophem. Soc. 60, 35 (1951).	1931

Ref.		• •
No.	Title	Year
344	The definition and determination of free cyanide in electroplating solutions, Blum, W. Trans Electrochem. Soc. <u>60</u> , 143 (1931).	1931
345	The status of chromium plating, Blum, W. J. Franklin Inst. 213, 17 (1932).	1932
346 347	The decomposition of cyanide solutions, Month. Rev. Am. Electroplaters' Soc. 19, (April, 1933). Wick, R.M. Methods of stripping plated coatings, Month. Rev. Am. Electroplaters' Soc. 20 (November, 1933), A. Brenner.	1933
348 349 350 351	Notes on cyanide solutions, Wick, R.M. Month. Rev. Am. Electroplaters' Soc. 20 (June, 1934).  Notes on the analysis of alkaline tin plating solutions, Thompson, M.R. Month. Rev. Am. Electroplaters' Soc. 20 (June, 1934).  Testing of plated metals for compliance with Federal Specifications, Thompson, M.R. Month. Rev. Am. Electroplaters' Soc. 21 (September, 1934).  The definition of polarization, overvoltage, and decomposition potential, Blum, W. and Vinal, G.W. Trans. Electrochem. Soc. 66, 359 (1934).	1934
352 353	The structure and physical properties of nickel deposited at high current densities, Blum, W. and Kasper, C. Trans. Faraday Soc. 31, 1203 (1935). Dropping tests for determining the local thickness of zine and cadmium coatings, Hull, R.O. and Strausser, P.W.C. Month. Rev. Am. Electroplaters' Soc. 22, (March 1935).	1935
354 355	The use of color photography for recording the results of exposure tests, Vincent-Daviss, C.A. and Blum, W. Month. Rev. Am. Electroplaters' Soc. 24, 818 (1937).  Laboratory tests of electroplated coatings on nonferrous metals, Strausser, P.W.C. Month. Rev. Am. Electroplaters' Soc. 24, 822 (1937).	1937
356 357	Magnetic method for measuring the thickness of nickel coatings on nonmagnetic base metals, Brenner, A. Month. Rev. Am. Electroplaters' Soc. 25, 252 (1938). Magnetic method for measuring the thickness of nonmagnetic coatings on iron and steel, Brenner, A. Month. Rev. Am. Electroplaters' Soc. 25, 261 (1938).	1938

Ref.	Title	Year
353	Current distribution in electrodeposition.  I. Linear, cylindrical and spherical conductors, Kasper, C. Month. Rev. Am. Electro- platers' Soc. 26, 11 (1939).	1939
359	Current distribution in electrodeposition.  II. Point-plane and line-plane systems, Kasper, C. Month. Rev. Am. Electroplaters' Soc. 26, 91 (1939).	
360	Porosity tests for nickel coatings on steel, Strausser, P.W.C. Convention Proc. Am. Electro- platers Soc. p. 194 (1939).	
361	The measurement of pH in alkaline plating solutions, Thompson, M.R. Convention Proc. Am. Electroplaters Soc. p. 200 (1939).	
362	Some effects of anode shape and position upon cathode current distribution, Kasper, C. Convention Proc. Am. Electroplaters' Soc. p. 209 (1939).	
363	A study of silver plating for industrial applications, Dornblatt, A. J., Lowe, C.S., and Simon, A.C. Convention Proc. Am. Electroplaters' Soc. p. 214 (1939).	
364	Dropping tests for zinc and cadmium on steel, Brenner, A. Convention Proc. Am. Electroplaters' Soc. p. 204 (1939).	
365	The theory of the potential and the technical practice of electrodeposition. I. The general problem and the cases of uniform flow, Kasper, C. Trans.	1940
366	Electrochem. Soc. 77, 353 (1940).  The theory of the potential and the technical practice of electrodeposition. II. Point-plane and line-plane systems, Kasper, C. Trans. Electrochem.	
367	Soc. 77, 365 (1940).  Notes on the spot test for thickness of chromium coatings, Blum, W. and Olson, W.A. Convention  Proc. Am. Electroplaters' Soc. p. 25 (1940).	
<u> 3</u> 68	Silver plating at very high current densities, Simon, A.C. and Lumley, J. T. Convention Proc. Am. Electroplaters' Soc. p. 91 (1940).	
359	A method for studying cathode films by freezing, Brenner, A. Convention Proc. Am. Electroplaters! Soc. p. 95 (1940).	
370	The theory of the potential and the technical practice of electrodeposition. III. Linear polarization on some line-plane systems. Vasper C. Frans. Electro-	
371	chem. Soc. 78, preprint (1940). The theory of the potential and the technical practice of electrodeposition. IV. The flow between and to circular cylinders, Kasper, C. Trans. Electrochem. Soc. 78, preprint (1940).	

Ref. No.	Title	Year
372	What metals can be deposited from aqueous solutions?, Blum, W. Month. Rev. Am. Electroplaters!	1940
373	Soc. 27, 923 (1940). The constitution and properties of cyanide plating baths, Thompson, M.R. Trans. Electrochem. Soc. 79, preprint (1941).	1941

LIST "C"
General Sources of Information in English.

Numerous articles on electrodeposition will be found in such journals as:

Transactions of the Electrochemical Society
Transactions of the Faraday Society
Monthly Review American Electroplaters' Society
Journal Depositors' Technical Society (London)
Metal Finishing (New York)
Metal Industry (London
Products Finishing
Electrotypers' Bulletin

Among the recent books in English on electrodeposition are:

Langbein, G. and Brannt, W. T., Electrodeposition of metals, (Henry Carey Baird and Co. 5th Fd. 1920)

(Henry Carey Baird and Co., Sth Ed., 1920). Bedell, W.L.D., Practical electroplating (5th Ed., 1923)

Hughes, W.E., Modern electroplating (Oxford Technical Publications, 1923).

Field, S. and Bonney, S.R., The chemical coloring of metals, (Chapman and Hall, Ltd., 1925).

Freeman, B. and Hoppe, F.G., Électroplating with chromium, copper, and nickel (Prentice-Hall Co., 1929).

Blum, W. and Hogaboom, G.E., Principles of electroplating and electroforming, (McGraw-Hill Book Co., 2d ed., 1930).

Field, S. and Weill, A.E., Electroplating (I. Pitman and Sons, Ltd., 1930).

Richards, E.S., Chromium plating (J.B. Lippincott Co., 1932) Bauer, O., Arndt, H., and Krause, W., Chromium plating. English translation by Parker, E.W. (Edward Arnold

and Co., 1935.

### IV. INDEX

In the following list, each publication is referred to by the reference number, by which it is listed in the first column in the preceding pages of this circular, in which are given explicit references, and directions for ordering Government publications.

Accelerated tests	22,25,29
Adhesion of electrodeposits	342
Alternate deposits	306
Anodes Chromium plating Nickel	4 315
Base metal, effect on structure of deposits	311
Black nickel plating	2
Brass, protection by Nickel C hromium	32 32
Cadmium, protective value on steel	25,326
Cathode film composition	369
Chord method for thickness	24
Chromium deposition Applications Gages Mechanical Printing Protection a sinst corrosion Status Wear resistance	13 338 341 16,21,22 345 13
Baths Chromic acid Conductivity Density Health hazards Structure Theory Throwing power Chromic salt	4 995836 18,260 20

## L.C. 625 - # 15

Deposits Accelerated tests Appearance Porosity Protective value Reflecting power Specifications  Structure Thickness measurement	22 4 16 21,22 6 202,203,204,205,206,233 235,236,203a 334 367
Cleaning steel (embrittling effect	304
Colloids in electrodeposition	337
Conductivity of solutions Chromic acid baths Method of measurement Nickel beths Zinc baths	9 327 318,320,523 329
Copper deposition Acid baths Addition agents Density Electrotyping On silvered glass Throwing power Typical composition Cyanide baths Analysis Throwing power Typical composition	10 11 1,10,11,301 12 312 21 342a 312 21
Corrosion Principles Protection against, by plating	330,332 21,22,25,325,331
Crystal spotting	7
Current distribution	358,359,362,365,366,370,371
Cyanides Analysis Constitution of solutions Decomposition Free cyanide, definition Free cyanide, titration Purification Uses in metallurgy	15,17,342a 344,349,373 346 344,373 342a 15

## L.C. - # 625 - 16

Decomposition potential, definition	351
Dropping tests, thickness of zinc and	cadmium 25,30,353,364
Electrodeposition Future trends Teaching principles	328 324
Electrolyte, definition	322
Electroplating Adhesion of deposits Automobile industry Progress Protective value Scope of	342 333 315 21,22,25,325,331 372
Electrotyping Copper baths Dimensional changes Graphite Nickel baths	1,10,11,301 14 336 335
Embrittling steel	304
Exposure tests	21,25,325,331
Ferroxyl test	22,32,325,331,360
Fluorides Determination in nickel baths Use in nickel baths	319 305
Freezing cathode films	369
Gages, chromium plated	13
Glass electrode, for pH measurement	19,361
Graphite, for electrotyping	336
Gun barrels, electroplating	317
Hardware, plating specifications	203a,202,203,204,205,206
Health hazerds, chromium plating	5
Ionogen, definition	322
Tron Deposition Effect in nickel deposition Printing plates	26,340 313 340

## L.C. - # 17

Intermittent immersion test	22,25,325,331
Lead deposition	303
Lead-tin alloy deposition	307
Magnetic measurement of nickel deposits nonferrous metals	on 27,356
Magnetic measurement of coatings on stee	28,357
Mirrors, silvering and plating on	12
Nickel deposition Anodes Baths, typical Acidity Cathode efficiency Cathode potential Conductivity Effect of iron Fluorides in Impurities in Plating on zinc pH Polarization Throwing power	316 21,325,331 309,339 320 318,320,323 313 305 310 323 309,339 320,323 320,323
Black nickel plating	2
Deposits Accelerated tests High current density Protective value Thickness, magnetic measurement	22 352 21,22,325,331,355,360 27,2 <b>8</b> ,356,357
Salts (Nickel) Impurities in Specification	310,313 208,310
Overvoltage, definition	351
pH measurements Alkaline baths Glass electrode Nickel baths Zinc baths (acid)	31,361 19,31,361 309,339 329
Pickling, embrittling effect on steel	304
Plumbing fixtures, plating specification	233

## L.C. 625 - # 18

Polarization Definition Measurement	351
Nickel baths Zinc baths	327 320,323 329
Porosity of coatings	22,355,360
Printing plates (see also electrotypi Chromium plated Electrolytic reproduction Iron deposition	ng) 341 308 340
Protection against corrosion	21,22,25,32,325,331
Rare metal deposition	372
Resistivity of solutions Chromium baths Method of measurement Nickel baths Zinc baths	9 32 <b>7</b> 318,323 329
Salt spray test	22,25,29,355,360
Silvering glass	12
Silver plating Analysis of baths Applications Rapid Specifications	17 353,368 368 220
Specifications (Federal) Nickel salts Builders' hardware Electrical equipment Plumbing fixtures Silver plated tableware Testing for conformance	208 203a,202,203,204,205,206 231,232,234 233 220 350
Spotting out	7
Spot test for chromium	367
Stain spotting	7

## L.C. 625 - # 19

Steel Embrittling by pickling Gages, chromium plated Protection against corrosion by Cadmium Chromium Nickel Zinc	304 13 25,326 21,32 21,22,32,325,331 25
Stripping electrodeposits	347,355
Structure of electrodeposits	26,301,302,306,311,314,352
Thickness of deposits, measurement Chord method Dropping method Magnetic methods Spot test Stripping methods	24 25,30,353,364 27,28,356,357 367 347,355
Throwing power Chromium plating Definition Measurement Nickel plating Zinc plating	312,370 312,370 312,323 320,323
Tin plating Analysis of baths	349
Zinc Baths Acid Cyanide Plating nickel on zinc Protection by Nickel Chromium Protective value on steel	25,329 3,25 32,323 32 32 32 25

